



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD3309-1
Job Sheet 185309



Part No: RBD3309-1

Job Qty: 30 ea

Part Name: Label, Remove Before Flight



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 10/26/18

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: DWG RBD3309-1 Rev 2 IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs		10/26/18	0.00	0.00	Purchasing		OCT 25 2018
110	Packaging	30 pcs		10/26/18	0.00	0.00	Packaging2		OCT 25 2018
120	QC	30 pcs		10/26/18	0.00	0.00	QC6		OCT 25 2018
130	Packaging	30 pcs		10/26/18	0.00	0.00	Packaging3-1		OCT 25 2018
140	QC21-SA	30 Ea		10/26/18	0.00	0.00	QC21		OCT 25 2018

Part Op 100 - 1--Issue P/O to Studio Letterage; P/O 041448 2-Fabricate as per DWG.

Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD3309-1P	Label, Remove Before Flight	30 Ea (1 ea)	100-Purchasing	5121356

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBD3309-1P	30	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: 5121358



Part: RBD3309-1

Job No: 185309

Serial No/Batch: 5121358

Revision: 2

Inspector:

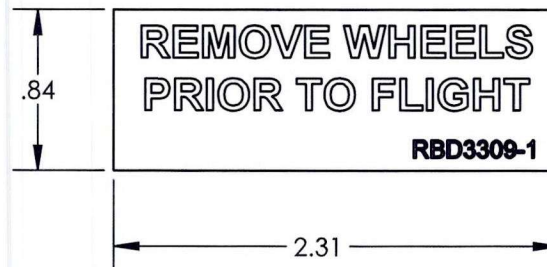
Exp Date:

Instructions:

Plex 10/24/18 3:24 PM dart.tsimiklis.chrisoula

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0039	RBD3309-3 MOVED TO SEPERATE SHEET.	2/16/2016	SM	JAG



REDLINE:
CORRECTED P/N ON LABEL
DAN
4/11/2017

NOTE:
 1) MATERIAL: BLACK LETTERS ON ADHESIVE BACK

DART AEROSPACE	
TITLE ROUND HANDLING WHEELS	
DWG NO. RBD412-729-011 RBD3309-1	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: GILBERT	USED ON MODEL
CHECKED:	
OPPS APPR:	
QA APPR:	
APPROVED: GILBERT	
SCALE 1:1	DATE 3/15/2015
SHEET 18 OF 19	

RBD3309-1
 LABEL, REMOVE BEFORE FLIGHT



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041448**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041448
PO Date: 10/24/18
Due Date: 10/25/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Belanger, Natasha

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185309	RBD3309-1P			Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	-	10/25/18	35 Ea	0 Ea	35 Ea	\$13.3333/Ea	\$466.67
Grand Total:													\$466.67

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/25/18 10:05 AM dart.belanger.natasha

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47048
Date: 10/25/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
35 ✓	RBD3309-1P. ✓	4.6666		4.6666	163.33
60 ✓	RBD3309-3P. ✓	4.1818		4.1818	250.91
	PO# 041448 ✓				
	Attn: Patrick Lussier				
	Subtotal:				414.24
	H - HST				
	HST				53.85
Thank you for your business / Merci de faire affaire avec nous					

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	468.09
Comment: WO23906			Amount Paid	0.00
Sold By:			Amount Owning	468.09

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041448 ✓

Packing Slip#

WO#23906

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

RBD3309-1P, RBD3309-3P ✓

Quantity:

35, 60 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Oct 25, 2019

Authority:

3m

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/10/25

Signature:

Val Z

Title:

Office Admin

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